

Under the Retailers' Occupation Tax Act, the manufacturing machinery and equipment exemption is available for machinery and equipment used primarily (over 50% of the time) in the manufacturing or assembling of tangible personal property for wholesale or retail sale or lease. See 86 Ill. Adm. Code 130.330. (This is a GIL).

October 12, 1999

Dear Xxxxx:

This letter is in response to your letter dated September 10, 1999. The nature of your letter and the information you have provided require that we respond with a General Information Letter, which is designed to provide general information, is not a statement of Department policy and is not binding on the Department. See 2 Ill. Adm. Code 1200.120(b) and (c), enclosed.

In your letter, you have stated and made inquiry as follows:

Please provide clarification of the following issue:

An Illinois taxpayer purchases a ready-mix concrete mixer truck exempt under Illinois Retailers Occupation Tax Section 35 ILCS 120/2-5(4) as machinery and equipment used predominantly in the manufacturing process. Sales tax is not paid on this purchase. Subsequently, tires are purchased as repair/replacement parts on a periodic basis. The mixer truck is not used in interstate commerce. Can the replacement tires be purchased exempt from Retailers Occupation Tax under the machinery and equipment exemption?

Please send your response directly to my attention at the following address:

...

If you have any questions regarding this request, please contact me at #####.

Under the Retailers' Occupation Tax Act, the manufacturing machinery and equipment exemption is available for machinery and equipment used primarily (over 50% of the time) in the manufacturing or assembling of tangible personal property for wholesale or retail sale or lease. See 86 Ill. Adm. Code 130.330, enclosed.

"Manufacturing" is defined as the production of any article of tangible personal property, whether such article is a finished product or an article for use in the process of manufacturing or assembling a different article of tangible personal property, by procedures commonly regarded as manufacturing, which

changes some existing material or materials into a material with a different use, form, or name. These changes must result from the process in question and be substantial and significant.

Generally, the use of machinery or equipment to effect a direct and immediate physical change upon the tangible personal property to be sold will be considered to constitute an exempt use under the manufacturing machinery and equipment exemption. The exemption also extends to repair and replacement parts, such as the tires on an exempt ready-mix concrete mixer truck, as long as the parts are incorporated into machinery and equipment that is exempt under the regulation.

I hope this information is helpful. The Department of Revenue maintains a Web site, which can be accessed at www.revenue.state.il.us. If you have further questions related to the Illinois sales tax laws, please contact the Department's Taxpayer Information Division at (217) 782-3336.

If you are not under audit and you wish to obtain a binding Private Letter Ruling regarding your factual situation, please submit all of the information set out in items 1 through 8 of the enclosed copy of Section 1200.110(b).

Very truly yours,

Melanie A. Jarvis
Associate Counsel

MAJ:msk
Enc.